



Applies To: **1998–2000 Accord – ALL**
1998–2000 Civic – ALL
1999–2000 Odyssey – ALL
1998–2000 Prelude – ALL

August 15, 2000

Deformed Windshield Molding

SYMPTOM

The windshield molding is warped or deformed.

PROBABLE CAUSE

The inner lip is folded, causing a poor fit against the body.

CORRECTIVE ACTION

Remove the entire inner lip, and fill the channel between the molding and the body with silicone sealant.

REQUIRED MATERIALS

Masking tape (at least 2 inches wide)

3M Black Super Silicone Sealant:
3M P/N 051135-08662

3M General Purpose Adhesive Cleaner:
3M P/N 051135-08984

WARRANTY CLAIM INFORMATION

In warranty: The normal warranty applies.

Operation Number: 831004

Flat Rate Time: 0.7 hour

Failed Part: P/N 73150-S84-A01
H/C 5443387

Defect Code: 004

Contention Code: A01

Template ID: 00-064A

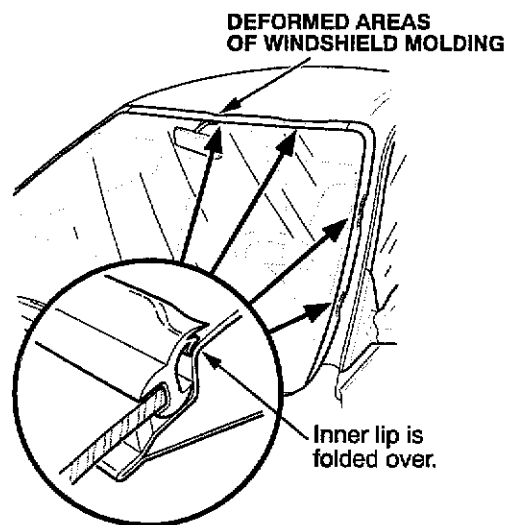
Skill Level: Repair Technician

Out of warranty: Any repair performed after warranty expiration may be eligible for goodwill consideration by the District Service Manager or your Zone Office. You must request consideration, and get a decision, before starting work.

DIAGNOSIS

Pull up the outer edge of the windshield molding. Check if the inner lip is folded over anywhere.

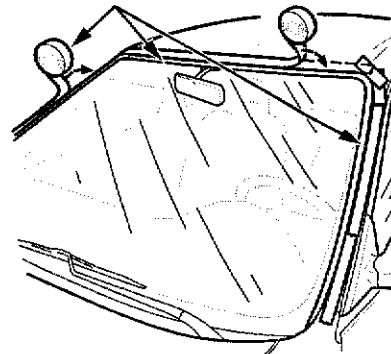
- If the inner lip is folded over, go to REPAIR PROCEDURE.
- If the inner lip is not folded, disregard this bulletin, and look for other possible causes.



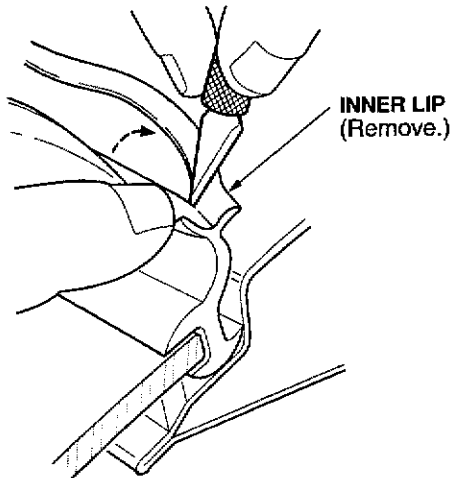
REPAIR PROCEDURE

1. Protect the roof by applying a strip of 2-inch-wide masking tape along the outer edge of the windshield molding.

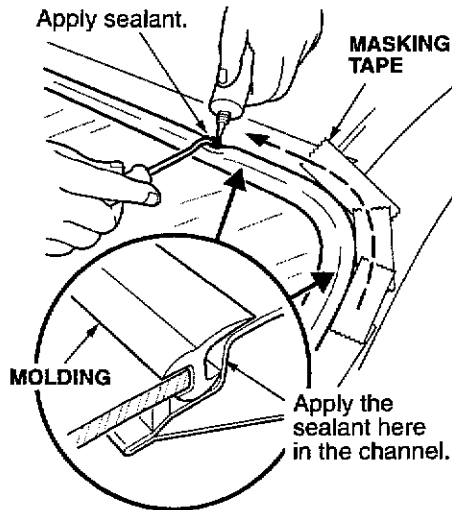
2-INCH-WIDE MASKING TAPE

**059611**

2. Pull up the outer edge of the molding, and use scissors or an X-acto knife to remove its entire inner lip.



3. With an O-ring pick or similar tool, pull up the outer edge of the molding and apply 3M Black Super Silicone Sealant under it, along the A-pillars and the upper edge of the windshield.



4. Push down on the molding, and smooth it out until it sits flush with the roof.
5. Wait 5 minutes, then remove the masking tape.
6. Clean up any excess sealant with 3M General Purpose Adhesive Cleaner.